

## Laboratory Assessment Preparation List

**General Assessment Guidance:** This document is intended to provide guidance for laboratories preparing for an AASHTO re:source On-Site Laboratory Assessment, specifically with regard to the preparation and availability of materials required for demonstration of the test method(s). Preparing for the assessment will improve the efficiency, productivity, and benefit of the assessment for the laboratory.

This document does not address all of the apparatus and procedural requirements which may be evaluated during the assessment. Please consult the applicable AASHTO or ASTM standard for specific requirements. The laboratory may elect to demonstrate the AASHTO, ASTM, or both versions of the test method. The laboratory should be prepared to present required apparatus and to perform the test method in its entirety. Please contact us at (240) 436-4900 if your laboratory has additional questions with regard to preparing for the On-Site Assessment.

### Iron and Steel Assessment Preparation

Specification	Test Method	Test Designation	Preparation requirements
<b>Zinc Coatings on Iron and Steel</b>	Thickness (Microscopy)	M111 A123	Have a specimen available and the equipment to demonstrate thickness by microscopy ready.
	Thickness (Stripping)	M111-T65 A123-A90	Have a specimen available and the stripping solution prepared.
	Thickness (Magnetic)	M111 A123-E376	Have a specimen available and a magnetic thickness gauge ready.
<b>Welded Steel Wire &amp; Steel Wire, Deformed and Plain</b>	Bend Test	M336 A1064	Have a specimen available. Set up the bend test jig with the appropriate-sized pin.
	Weld Shear	M336 A1064	Have a specimen available. Prepare compression machine for test (jig assembly, grip set-up, adjust strain rates, etc.).
	Tension (Yield, Ultimate, Reduction of Area)	M336-T244 A1064-A370	Have a specimen available and be prepared to demonstrate the relevant portions of the tension test.
	Unit Weight	A1064	Have a specimen available.
<b>Externally Threaded Fasteners (Bolts)</b>	Rotational Capacity	F3125	Have a bolt and nut specimen ready to test. This test is required for E329 Steel Inspection.
	Brinell Hardness	F3125-E10	Have a bolt specimen, test blocks, and machine accessories ready to test.
	Rockwell Hardness	F3125-E18	Have a bolt specimen, test blocks, and machine accessories ready to test.
	Ultimate Tensile Strength	T244 F3125-F606	Have a bolt ready to test and adjust tensile machine for demonstration.
	Proof Load Determination	T244 F3125-F606	Have a specimen ready to test and the proof loading apparatus ready.
<b>Internally Threaded Fasteners (Nuts)</b>	Brinell Hardness	A563-E10	Have a nut specimen, test blocks, and machine accessories ready to perform testing.
	Rockwell Hardness	A563-E18	Have a nut specimen, test blocks, and machine accessories ready to perform testing.
	Proof Load Determination	A563-F606	Have a specimen ready to test and the proof loading apparatus ready.
<b>Steel Strand, Uncoated Seven-Wire</b>	Tension (Yield, Ultimate, Elongation)	M203-T244 A416-A1061	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
<b>Gray Iron Castings</b>	Tension (Yield, Ultimate, Elongation)	M105 A48-E8	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.

Specification	Test Method	Test Designation	Preparation requirements
<b>Carbon-Steel Bars, Deformed and Plain</b>	Testing Mechanical Splices	<b>A615-A1034</b>	Have a spliced specimen ready for testing.
	Unit Weight	<b>A615</b>	Have a specimen available.
	Tension (Yield, Ultimate, Elongation)	<i>M31-T244</i> <b>A615-A370</b>	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
	Bend Test	<i>M31-T285</i> <b>A615-E290</b>	Have a specimen ready to test. Set up the bend test jig with the appropriate-sized pin.
	CA Mechanical and Welded Splices	<b>A615-CT670</b>	Have a spliced specimen ready for testing.
<b>Low Alloy Steel Bars, Deformed and Plain</b>	Testing Mechanical Splices	<b>A706-A1034</b>	Have a spliced specimen ready for testing.
	Unit Weight	<b>A706</b>	Have a specimen available.
	Tension (Yield, Ultimate, Elongation)	<b>A706-A370</b>	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
	Bend Test	<b>A706-E290</b>	Have a specimen ready tot test. Set up the bend test jig with the appropriate-sized pin.
	CA Mechanical and Welded Splices	<b>A706-CT670</b>	Have a spliced specimen ready for testing.
<b>Structural Steel</b>	Tension (Yield, Ultimate, Elongation)	<i>M270-T244</i> <b>A709-A6</b>	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
	Charpy V-Notch	<i>M270-T266</i> <b>A709-E23</b>	Have a machined V-notch specimen ready to test and the Charpy machine ready.
<b>Metallic Coated Steel Wire Rope</b>	Ductility (Wrap Test) / Adherence	<i>M30</i> <b>A741</b>	Have specimen ready to test.
	Tension (Ultimate Tensile Strength)	<i>M30-T244</i> <b>A741-A370</b>	Have specimen ready to test.
	Mass of Zinc Coating	<i>M30-T65</i> <b>A741-A90</b>	Have specimen ready to test and the equipment to determine the mass of zinc coating ready.
<b>Metallic Coated Steel Sheet</b>	Mass of Zinc Coating	<b>A653-A90</b>	Have specimen ready to test and the equipment to determine the mass of zinc coating ready.
<b>Epoxy Coated Reinforcing Bars</b>	Film Thickness	<b>A775</b>	Have a specimen ready to test. Be prepared to demonstrate standardization and calibration of gage.
	Coating Flexibility (Bend Test)	<b>A775</b>	Have a specimen ready to test. Set up the bend test jig with the appropriate-sized pin.
	Continuity of Coating (Holidays)	<b>A775-G62</b>	Have a coated bar and Holiday detector available to demonstrate testing.
<b>Headed Steel Bars</b>	Bend Test	<b>A970</b>	Have a specimen ready to test. Set up the bend test jig with the appropriate-sized pin.
	Tension (Yield, Ultimate, Elongation)	<b>A970-A370</b>	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
<b>Hardened Steel Washers</b>	Rockwell Hardness	<b>F436-E18</b>	Have a washer specimen, test blocks, and machine accessories ready to demonstrate testing.
<b>Anchor Bolts</b>	Tension (Yield, Ultimate Bar Stock, Elongation)	<b>F1554-A370</b>	Have a specimen ready to test and be prepared to demonstrate the relevant portions of the tension test.
	Tension (Ultimate <i>finished anchor bolts</i> )	<b>F1554-F606</b>	Have a finished anchor bolt ready for testing.
<b>Leeb Hardness Testing of Steel Products</b>		<b>A956</b>	Have a specimen ready for testing.